

ACH-CAT

Adjustable Core Holder for CAT-2 Label Rewinder



ACH-CAT installed on the CAT-2 Rewinder

- Three convenient Lock Levers
- Use any Core Size 1" to 4" i.d. (25-mm to 100-mm)
- Core Widths up to 6" (152+ mm)

Remove all parts from shipping container and verify contents.

Package Contents

- ACH-CAT Adjustable Core Holder
- Allen Wrench
- User Manual (this document)

Retain the Shipping Container and Packaging for Storage and Transport.

• **KEEP MANUAL IN A SAFE PLACE FOR FUTURE REFERENCE** •

Product Limited Warranty

All Labelmate Products are warranted to the original end-user customer to be free from defects in materials and workmanship. If it is determined by Labelmate that a product has failed under the terms of this warranty, the product will be repaired or replaced at no charge to the customer. Labelmate reserves all rights to determination of coverage and liability under this warranty. The warranty period for all new Labelmate products is outlined below:

Warranty Period	Products Covered
5 years	Label Rewinders Label Unwinders
3 years	Label Counters (mechanical parts only) Label Slitters (mechanical parts only) Label Dispensers Printer Mechanisms
1 year	Power Supply Modules Counter Modules Encoders Any products not specified above.

The warranty period for all products starts on the date purchased by the original end-user customer. Warranty coverage is not transferable with ownership and will terminate immediately upon rental, resale or any other change in ownership. This warranty does not cover repair to any product which is damaged, has been modified, is missing parts, or has been opened or repaired by any unauthorized person. Use of any unauthorized accessory or attachment will void coverage. Purchase documentation should be retained for coverage verification.

In the event your product requires service, please contact Labelmate at (877) 833-7149 toll-free inside the USA or +1 (702) 435-8535 outside the USA, for the location of the nearest authorized service center or questions regarding warranty coverage. The customer assumes responsibility for all cost and risk incurred in transport for service.

Labelmate makes no other warranty of any kind expressed or implied, or to suitability or fitness for a particular purpose. No other person, agent or reseller is authorized to give any warranties on behalf of Labelmate. Any obligation to warranty other than that specifically addressed above is hereby disclaimed.

LABELMATE LLC

12A Sunset Way, Henderson, NV 89014 USA
(702) 435-8535 FAX (702) 435-8536
Toll-Free (877) 833-7149 in USA!
info@labelmate.com

LABELMATE EUROPE
Brussels, Belgium



WARNING

**This product is for indoor use only.
Not for use in wet locations.**



hold the Flanges so the Fingers are against the inside of the Core, rotate one of the Locking Levers clockwise until it is snug. **DO NOT OVER TIGHTEN.**

6. Move the other two (2) Locking Levers to the LOCK position. **DO NOT OVER TIGHTEN.**
7. Now slide the core all the way on up against the inside Flange. If the Core is too tight, loosen the Lock Levers and try again sliding the Core a little further over the Fingers to yield less tightness.
8. Refer to your CAT-2 User Manual if needed for operation of the Rewinder itself.
9. When rewinding is finished, place the Rewinder (DIRECTION) switch in the center, OFF, position.
10. Slide the cardboard core and the label roll off the **ACH**. You usually will not need to loosen the three- (3) Locking Levers unless you want to use a different diameter core or adjust the tightness of the fit.

Note On Using Multiple Cores For Slitting – Because the Fingers of the **ACH** can flex, the **ACH** is not suitable for slitting applications or for multiple cores. The outer cores will be loose, resulting in slipping. Instead, for multiple cores use a LABELMATE “Quick-Chuck”[™] that is designed to uniformly grip cores across its full width.

MAINTENANCE

The **ACH-CAT** Adjustable Core Holder requires no maintenance.

SET-UP

The **ACH** Adjustable Core Holder is supplied fully assembled, ready to use. An Allen Wrench is also included.

— If your LABELMATE Label Rewinder or Label Unwinder has a standard Fin-style Core Holder on it or a Quick-Chuck Core Holder, loosen the set screw, remove the Core Holder and set it aside. These Core Holders are not used with the Adjustable Core Holder.

— Slide the Hub of the **ACH** over the motor Shaft of the Label Rewinder or Unwinder. Position the Hub so there is a gap between the **ACH** Hub and the Rewinder or Unwinder Drive Unit case.

— Using the supplied Allen Wrench, tighten the set screw in the Hub onto the **flat side** of the motor Shaft until it is snug.

Your **ACH** is now ready for use.

USE

Use for Unwinding or Rewinding Labels

1. Loosen the three- (3) Lock Levers on the back of the **ACH** Flange Plate. **NOTE: If needed, the Locking Levers can be repositioned by pulling straight up on the Lever (away from the Flange Plate) and rotating it. When released, the Lever will re-engage.**
2. Grasp the front Flange Plate with one hand and the rear Flange Plate with the other. Notice that the rear Flange Plate has convenient notches for your thumb.
3. Rotate the Plates in opposite directions until the three- (3) Core Fingers move to the center of the **ACH** next to each other.
4. Slide an empty cardboard core **only partway** (about 2” or 50-mm) over the Fingers.
5. Now rotate the Flange Plates in opposite directions to expand the Fingers against the inside of the cardboard core. While you